## Mitutoyo

## Display Unit for Linear Scale KA-200 COUNTER

## Multiple feature, intuitive display



# Display Unit for Linear Scale KA-200 COUNTER 

## FEATURES

- Absolute and incremental modes (10 presets each)
- Trigonometric and calculation functions
- Non-linear and linear error compensation
- Adjustable high-brightness, high-refresh rate LED displays
- Calculator functions
- Scale test feature
- Outputs data into spreadsheets (optional USB card)


## SPECIFICATIONS

| Part No. | 174-183A | 174-185A |
| :---: | :---: | :---: |
| Model | 2-axis KA-212 Counter | 3-axis KA-213 Counter |
| Resolution | With AT100 Series: 0.05-0.0001 mm, .02" $-.000005{ }^{\prime \prime}$ With AT715: $0.01-0.0005 \mathrm{~mm}, .02$ " $-.000020^{\prime \prime}$ |  |
| Scale input ports | 2 or 3* |  |
| Display type / digit | 7-segment, 8-digit + sign + 8-character alphabet LED display |  |
| Output (optional) | RS-232C / USB |  |
| Macro functions | Rectangular drilling and round milling newly added |  |
| Main features | Feed speed display; taper machining function; tool data; multi-point compensation; scale check function; calculation function |  |
| Dimensions | Size (WxDxH) $30 \times 168 \times 70 \mathrm{~mm}$ |  |

*2nd and 3rd axis display can be disabled

## Standard Accessories

Power cable
Ground lead
Dust cover
Alternate button labels for lathe mode
Connector cap (Dsub-15)
User's manual
Warranty card

Optional Accessories
06AET993 Code out unit - USB output, RS232C output, Digimatic Input
06ACB393 Adapter for Linear gages with origin
06ACB913 Adapter for Linear gages without origin
06ACB391 Adapter for AT211 Linear Scales
06ACB392 Adapter for ST Series
09CAB231 Adapter for micrometer head
09AAA207 Adapter for previous model 6 pin linear scales

DIMENSIONS
Unit: mm

*Mounting screw pitch same as the KA-10 Series

937179T Foot switch to trigger USB output (06AET993 needed) 64AAB336 Foot switch to trigger RS-232C output (06AET993 needed) 06ACF941 Extension cable for remote load \& zero (06AET993 needed) 965004 Foot switch to trigger RS-232C output (for 06ACF941 only)
937328 External load box (06AET993 \& 06ACF941 needed)
936553 External zero box (06AET993 \& 06ACF941 needed)
09EAA094 Counter cable RS232C for DP-1VR

## Mitutoyo

Mitutoyo America Corporation
www.mitutoyo.com
One Number to Serve You Better
1-888-MITUTOYO (1-888-648-8869)

## $M^{3}$ Solution Centers:

Aurora, Illinois (Headquarters)
Boston, Massachusetts Huntersville, North Carolina Mason, Ohio
Plymouth, Michigan
City of Industry, California
Birmingham, Alabama
Renton, Washington
Houston, Texas


Note: All information regarding our products, and in particular the illustrations, drawings, dimensional and performance data contained in this printed matter as well as other technical data are to be regarded as approximate average values. We therefore reserve the right to make changes to the corresponding designs. The stated standards, similar technical regulations, descriptions and illustrations of the products were valid at the time of printing. In addition, the latest applicable version of our General Trading Conditions will apply. Only quotations submitted by ourselves may be regarded as definitive. Specifications are subject quotations submitted by our
Mitutoyo products are subject to US Export Administration Regulations (EAR). Re-export or relocation of our products may require prior approval by an appropriate governing authority.

## Trademarks and Registrations

Designations used by companies to distinguish their products are often claimed as trademarks. In all instances where Mitutoyo America Corporation is aware of a claim, the product names appear in initial capital or all capital letters. The appropriate companies should be contacted for more complete trademark and registration information.

